

NT705 数控钢背铲钩机

NT705 数控钢背铲钩机采用数控技术在制动片钢背上加工钩刺状突起，大幅度提高制动片的抗剪切强度，有效防止衬片脱落。

该产品一次装夹即可完成双向钩刺的加工，适合各种中小尺寸复杂形状钢背的批量生产。

规格表

被加工钢背长度	50-250mm
被加工钢背宽度	40-80mm
被加工钢背厚度	4-8mm
刀具数	16
X 行程	250mm
X 快速进给速度	5m/分
主轴 (W) 最高转速	200 转/分
编程和指令单位	mm
位移插补分辨率	0.01mm
铲削进给	4-8mm/转
最高加工能力 (*典型产品)	280 片/小时
设备尺寸(长×宽×高)	1380×1160×1850mm ³
设备重量	2080kg
电源	AC380V 50/60Hz 7.5kW
气源	0.6MPa



*产品参数及外形改进时，恕不另行通知



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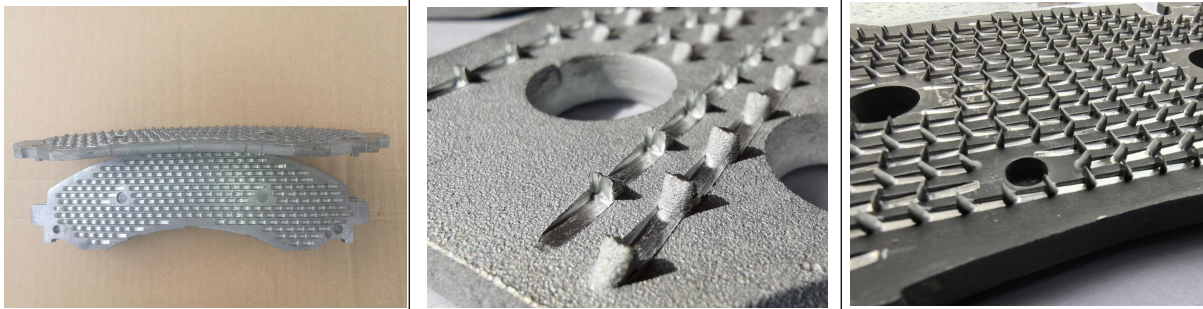
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NT705 CNC Protrusion Extruder

Protrusion extruded on back plate of brake pad is a necessity to protect brake linings from break-off by enhancing shear force. Base on NC technology.

This product can complete the processing of bi-directional hooks and spikes in one clamping, suitable for mass production of various small and medium-sized complex shaped steel backs.

SPECIFICATION

Applicable Back Plate Length	50-250 mm
Applicable Back Plate Width	40-80 mm
Applicable Back Plate Thickness	4-8mm
Number of cueetrs	16
Travel of X-axis	250 mm
Rapid Feeding Speed X-axis	5 m/min
Spindle Speed (W-axis)	200 r/min
Programming and instruction units	mm
Min. interpolation Unit X/Y Direction	0.01 mm
Cut Feed Speed	4-8 mm/r
Max. Productivity(*Typical products)	280 parts/h
Dimension (L×W×H)	1380×1160×1850mm ³
Weight	2080kg
Power Supply	AC380V 50/60Hz 7.5kW
Air Supply	0.6MPa
	

* The improvement of product parameters and shape without notice